

538

SPLIT-2

DART AEROSPACE LTD	Work Order:	23987 B
Description: Clevis	Part Number:	B67-43001-109
Dwg: B67-43001 Rev. B page 32	Qty:	20/15 Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AP	05/08/2020	
2	ML	Turn as per Dwg B67-43001 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8) (M6061T6R1.000) Identify for B67-43001-109	Dwg Rev: B 718147 Batch: M17881	ML	05/09/04 20
3	QC2	Inspect parts as they come off the machine Identify as B67-43001-109	ML	05/09/04 20	
4	MM	Mill as per Dwg B67-43001	ML	05/09/17 20	
5	QC2	Inspect parts as they come off the machine	ML	05/09/17 20	
6	QC8	Second check	EN	05/09/18 20	
7	MM	Deburr	ML	05/09/17 20	
8	FP	Chemical Conversion Coat as per QSI 005 4.1	ML	05/09/19 20	Tools
9	FP	Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3 Mask round section			
10	DC3	Inspect Powder Coat		05/10/06 20	
11	ST	Identify and Stock	CD	05/10/06 15	
12	AC	Cost / part: 11.43	SC	05/10/11 15	
13	DC	Close W/O 11.43 Inspect Level 21	CD	05/10/07 15	
Rev	Date	Change	Revised By	Approved	
A	05.08.26	New issue	KJ/JLM	<i>[Signature]</i>	

RELEASED
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